## **Toyota Forklift Part**

Toyota Forklift Parts - Ever since 1992, Toyota Material Handling inc., U.S.A., also called TMHU, has been the best selling lift truck provider in the United States. Proudly celebrating more than 40 years of operations, the Irvine, California situated company provides an extensive line of quality lift trucks. Thanks to their reputation of superiority, reliability, and resilience, Toyota remains prevalent in this competitive market. Quality is the keystone of Toyota's notorious Toyota Production System practiced at all manufacturing facilities, including TIEM, which is stands for Toyota Industrial Equipment Manufacturing, situated in Columbus, Indiana. The bulk of the Toyota lift trucks sold in the U.S. are manufactured here.

All Toyota machinery and parts manufactured within North America adhere to the International Organization for Standardization or ISO 14001 standard. TIEM has been honored many times for its commitment to continual improvement, and its environmental methods. It is the first and only producer to offer EPA and CARB-certified Compressed Natural Gas powered lift trucks on the market. For instance, the Toyota 8-Series IC lift vehicles emit 70 percent fewer smog forming emissions than the current federal EPA standards and have complied with California's strict emission standards and policies.

## TMHU, U.S.A. - Leading the Industry

Brett Wood, President of TMHU, links Toyota's accomplishment to its robust commitment to manufacture the best quality lift trucks at the same time as delivering the utmost client service and support. "We must be able to learn and predict the needs of our customers," said Brett Wood. "As a leader, our success also depends on our ability to address our customers' operational, safety and environmental cost issues." TMHU's parent company, Toyota Industries Corporation, also called TICO, is listed in Fortune Magazine as the world's leading lift truck dealer and is amongst the magazines prominent World's Most Admired Companies.

## Redefining Environmental Accountability

Toyota's parent company, Toyota Industries Corporation, has imparted an exceptional corporate values towards environmental stewardship within Toyota. Toyota's rich history of environmental protection whilst retaining economic viability cannot be matched by other companies and undoubtedly no other resource handling manufacturer can yet rival Toyota. Environmental accountability is an important feature of company decision making at Toyota and they are proud to be the first and only maker to provide UL-listed, EPA - and CARB -certified Compressed Natural Gas powered lift vehicles. Yet an added reason they remain a leader within the industry.

In 2006, Toyota introduced the 8-Series line. The 8-Series signifies both Toyota's innovation and leadership in the industry. It features an exclusive emission system that surpasses Federal EPA emission principles, and also meets California's more involved 2010 emission standards. The end invention is a lift truck that creates 70 percent less smog forming emissions than the present Federal standards allow.

Also starting in 2006, together with the Arbor Day Foundation, Toyota added to its commitment to the environment. To this day more than 58,000 trees have been embedded in the ground throughout national forests and local parks that were damaged by fires and other natural causes. 10,500 seedlings have also been circulated through Toyota Industrial Equipment's network of dealers to non-profit organizations and neighborhood consumers to help sustain communities all over the United States

Toyota's lift vehicles offer better strength, visibility, productivity, ergonomics, and all the foremost safety technology that has made Toyota an industry leader. The company's System of Active Stability, often known as "SAS", helps decrease the chance of accidents and injuries, in addition to increasing productivity levels while minimizing the likelihood of merchandise and equipment breakage.

System Active Stability can perceive circumstances that may lead to lateral instability and possible lateral overturn. When any of these conditions have been sensed, the SAS will immediately engage the Swing Lock Cylinder to re-stabilize the rear axle. This alters the lift truck's stability footprint from triangular in shape to rectangular, providing a major increase in stability which substantially reduces the probability of a mishap from a lateral overturn. The Active Mast Function Controller or the Active Control Rear Stabilizer also aids to avoid injuries or accidents while adding strength.

SAS was first introduced to the market on the 7-Series internal combustion products in 1999 and subsequently catapulted Toyota into the industry leader for safety. Since then, SAS continues to be integrated into nearly all of Toyota's internal combustion products. It is standard gear on the new 8-Series. There are more than 100,000 SAS-equipped lift trucks in operation, exceeding 450 million hours combined. The increased population of SAS-equipped vehicles in the field, along with compulsory worker instruction, overturn fatalities across all models have decreased by 13.6% since 1999. Also, there have been an overall 35.5% fall in industry wide collisions, loss of control, falls and tip overs from a lift truck for the same period.

Toyota's uncompromising standards extend far beyond the technology itself. The company believes in providing widespread Operator Safety Training programs to help customers meet and exceed OSHA standard 1910.178. Training courses, video tutorials and various resources, covering a wide scope of matters-from personal safety, to OSHA policies, to surface and load conditions, are accessible through the dealer network.

Toyota has maintained a relentless presence in the United States ever since its first sale. In 2009, Toyota Industrial Equipment Manufacturing, produced its 350,000th lift vehicle. This reality is demonstrated by the statistic that 99% of Toyota lift trucks bought in America now are built in the United States.

TMHU is based in Columbus Indiana and houses nearly 1 million square feet of manufacturing facilities over 126 acres of property.

Facilities include a National Customer Center, as well as production operations and supply centers for equipment and service parts, with the entire commitment exceeding \$113 million dollars.

The new National Customer Center was conceived to serve both sellers and clients of TMHU. The facility includes a 360-degree showroom, a presentation theater complete with stadium seating for 32, an section for live product demonstrations with seating capability for 120; a presentation theater; Toyota's Hall of Fame showcasing Toyota's history since the birth of its originator, Sakichi Toyoda, in 1867, and lastly a education center.

TMHU has 68 official industrial equipment dealers, along with 189 dealership locations throughout the United States, providing the most comprehensive and inclusive customer support and customer service in the industry. The company's new and Certified Used lift trucks, service, components, and financing features make Toyota dealerships a one-stop shop to ensure overall consumer satisfaction.